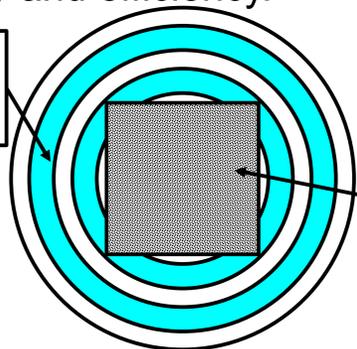


## Motivation

Electrosprays are potentially revolutionary for space propulsion because of their high innate thrust density and efficiency.

X3 Hall Thruster:  
~5 N at ~.5 m<sup>2</sup>  
~10 N/m<sup>2</sup>



ElectroSpray Array:  
~50 nN/emitter  
~50 μm HCP pitch  
~25 N/m<sup>2</sup>

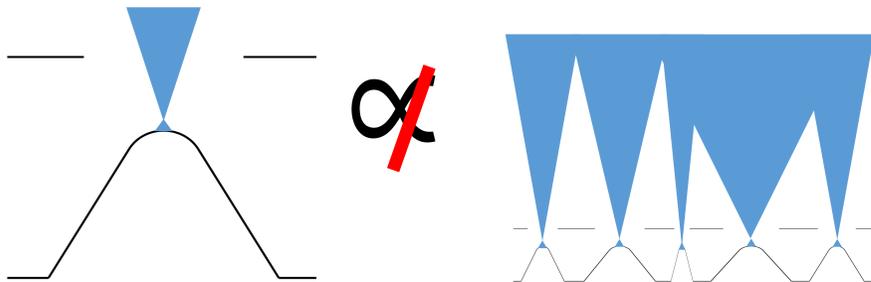
However, achieving thrust commensurate with SOA EP would require  $O(10^5-10^8)$  emitters. At this scale finite manufacturing tolerances become significant, resulting in variable emitter behavior. Reduced-fidelity models could be a key design tool, but they require calibration from data.

Compute New Optimal Design

Manufacture & Characterize New Thruster

Update Models through Inference

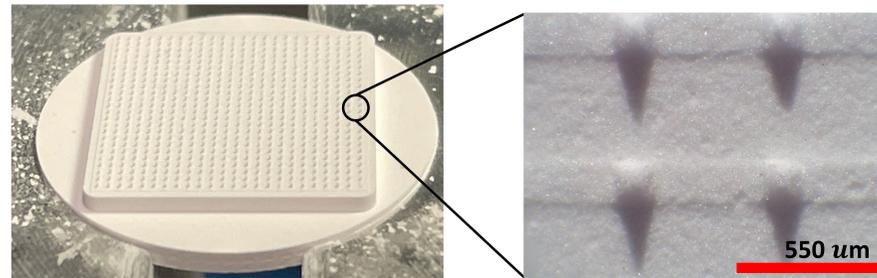
However, mapping bulk behavior to individual emitters is nontrivial because of emitter variability.



## Objectives

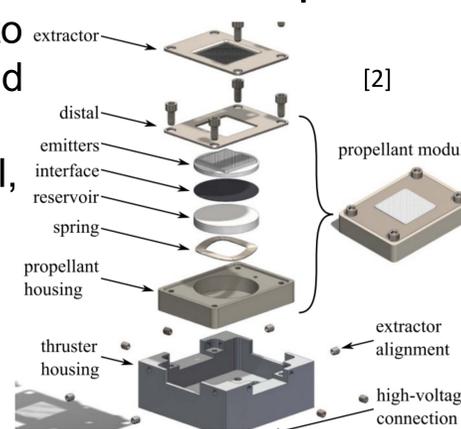
- Manufacture a thruster consisting of an array of electroSpray emitters.
- Validate inferential methodology on data in literature.
- Characterize thruster by experiment to update inference.

## Thruster Manufacturing

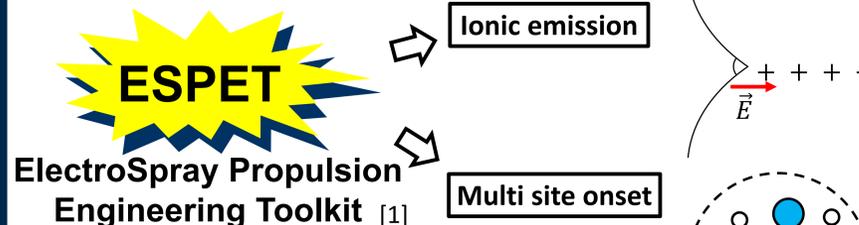


emitter chip

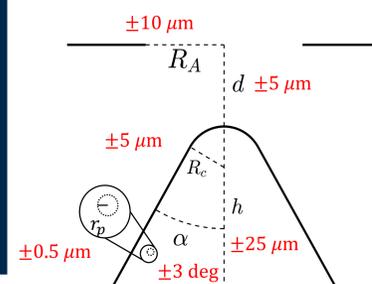
The thruster is designed to mimic AFRL's AFET-2, and consists of 576 pyramidal emitters, each 300 μm tall, micromachined from porous borosilicate glass. A steel plate with 500 μm apertures serves as an extraction electrode.



## Model Inference

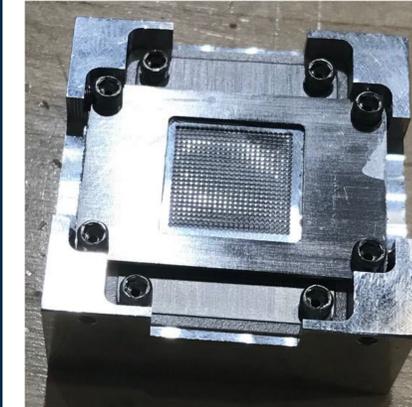


**Bayes' Theorem:**  
 $\text{prob}(\theta|X, I) \propto \text{prob}(X|\theta, I) \times \text{prob}(\theta|I)$   
 $\theta$ : model parameters  
 $X$ : data  
 $I$ : background knowledge



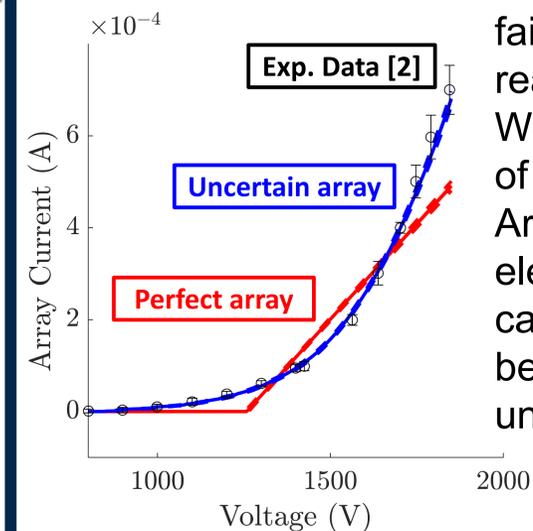
To account for uncertainty in geometry, we use a single realization of an array for our model predictions.

## Results



assembled thruster

The thruster is assembled and preparing for testing. Dust evacuation during emitter machining was key to emitter sharpness. Manufacturing resulted in a bowed extractor which may impede function.



The emission model failed to predict onset for real operating conditions. We believe this is a failure of the electrostatic model. Artificially increasing the electric field was able to capture emission behavior, but only for an uncertain geometry.

## Conclusions

- A refined manufacturing procedure is needed to ensure a flat electrode geometry.
- Variable emitter geometry may be necessary to explain nonlinear thruster behavior.
- More complete electrostatic model needed to predict onset for large-aperture geometries.

## References & Acknowledgements

[1] B. St. Peter et al., *Aerospace*, 7, 91 (2020).

[2] Natisin et al. 37<sup>th</sup> IEPC, 522 (2019).

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